FENDER WELL INSTALLATION

1928-29

1. Construct a full 28" long well hole pattern for the fender well in accordance with Figure 1.
2. Remove all paint from the fender. **NOTE:** All measurements and pattern location on the fender should be made with the fender removed from the car.
3. Determine pattern center line on the fender using measurements A, B and C.
4. Draw full length center line with scribe or chalk.
5. Locate the pattern top and bottom position using measurements D and E.
6. Position the pattern on the fender, aligned with the center line, and scribe a line around the full pattern (bend line).
7. Scribe a line 1" inside the bend line to establish the cut line. **NOTE:** Verify all measurements before cutting well opening.
8. Cut along inside the cut line (G) to remove well opening.
9. Bend the inside flange down at a 45° angle and tack weld the well in place from the back side, at the top, bottom and sides in 4 or 5 places. Using a torch, body dolly and hammer, slowly form the inside flange against the fender well, forming a straight line at the bend along both sides.
10. After the flange has been fully formed against the well, spot weld the well to the fender from the back side about every 4" along the well flange.

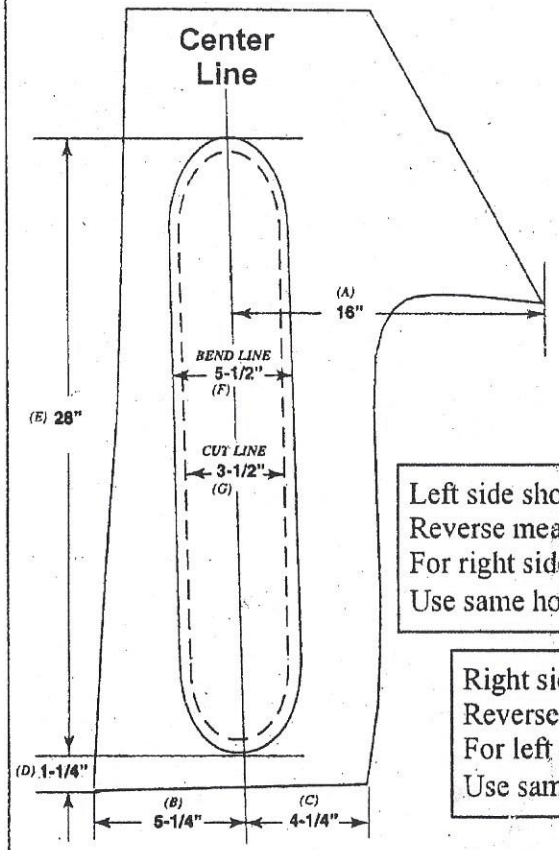


Figure 1

Left side shown.
Reverse measurements
For right side fender.
Use same hole pattern.

Right side shown.
Reverse measurements
For left side fender.
Use same hole pattern.

1930-31

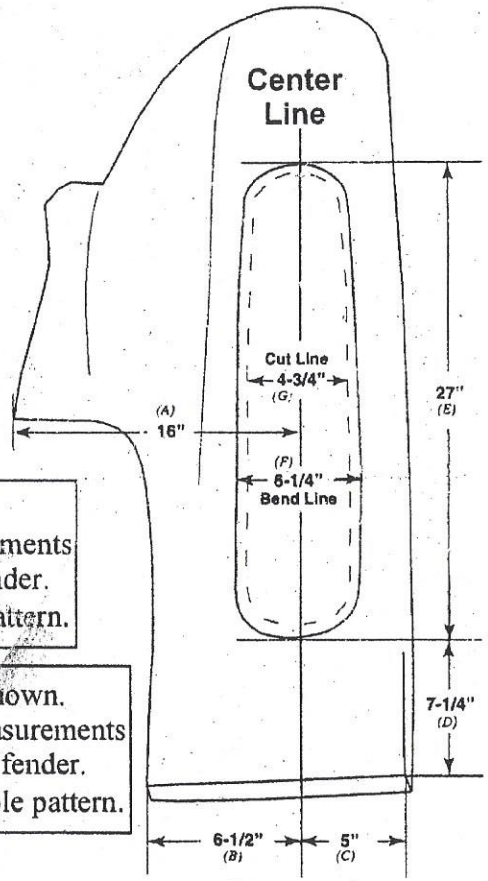


Figure 2

1. Construct a full 27" long well hole pattern for the fender well in accordance with Figure 2.
2. Remove all paint from the fender. **NOTE:** All measurements and pattern location on the fender should be made with the fender removed from the car.
3. Determine pattern center line on the fender using measurements A, B and C.
4. Draw full length center line with scribe or chalk.
5. Locate the pattern top and bottom position using measurements D and E.
6. Position the pattern on the fender, aligned with the center line, and scribe a line around the full pattern (bend line).
7. Scribe a line 3/4" inside the bend line to establish the cut line. **NOTE:** Verify all measurements before cutting the well opening.
8. Cut along inside cut line (G) to remove well opening.
9. Bend the inside flange down at a 45° angle and tack weld the well in place from the back side, at the top, bottom and sides in 4 or 5 places. Using a torch, body dolly and hammer, slowly form the inside flange against the fender well, forming a straight line at the bend along both sides.
10. After the flange has been fully formed against the well, spot weld the well to the fender from the back side about every 4" along the well flange.

PLEASE NOTE: All measurements on 28-29 and 30-31 fender well diagrams are to be used as guidelines.
We cannot be responsible for damaged fenders.