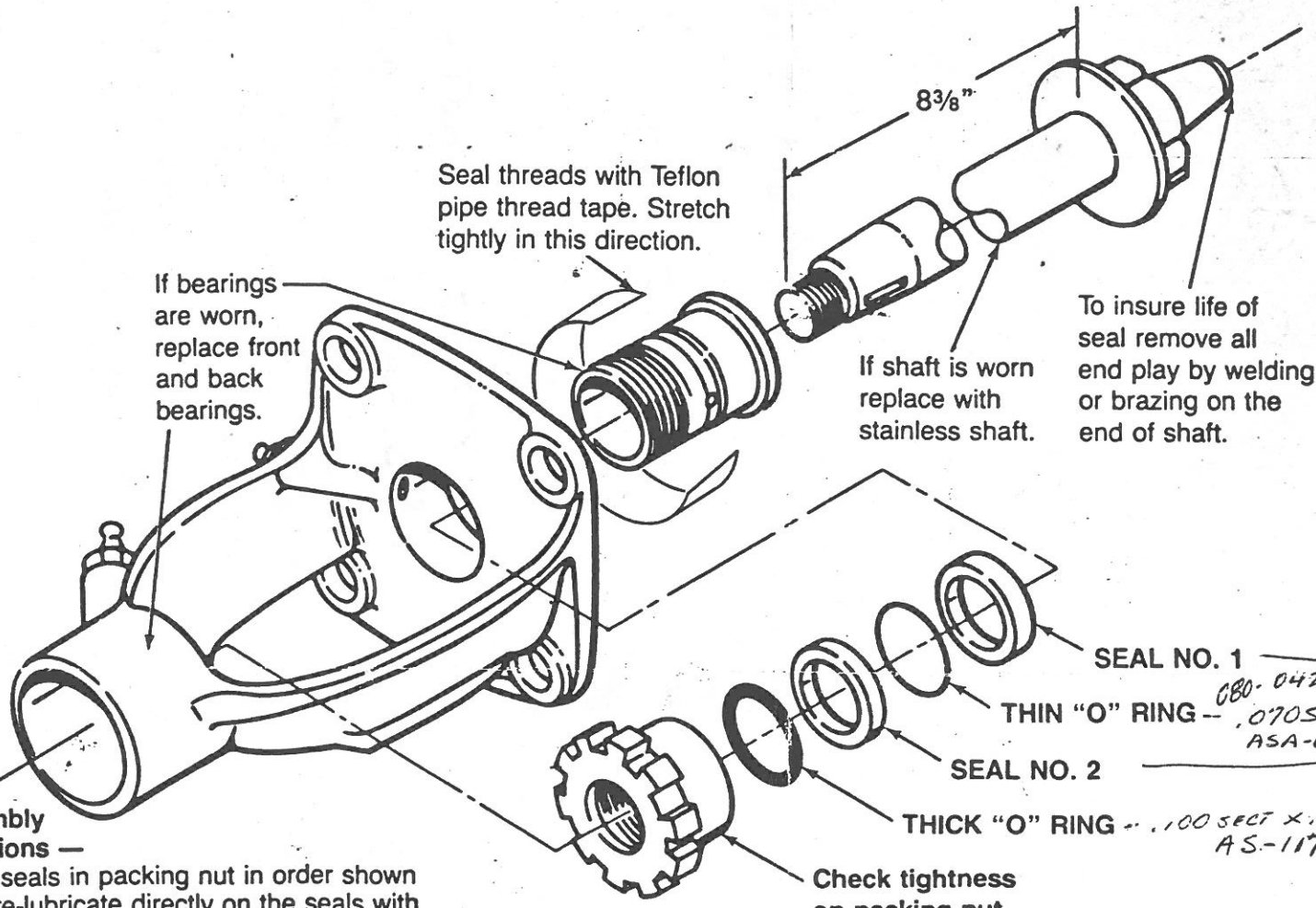
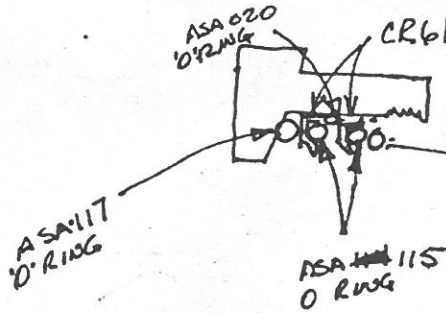
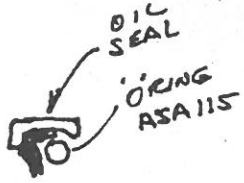


Assembly Directions —
Install seals in packing nut in order shown and pre-lubricate directly on the seals with finger (recommend Lubriplate) before inserting pump shaft. Snug down packing nut on bearing threads with Teflon tape in place. Install pump shaft and tighten packing nut. Grease pump in normal manner — recommend Lubriplate auto-marine type "A".





PUT -115 ORING INSIDE HOLLOW OF SEAL TO BACK UP LIP FOR A SHAFT THAT HAS BEEN POLISHED UNDERSIZE (<.625) TO CLEAN UP SCORING ON SHAFT.

OBO-042[illegible]3-38
.070 sect x .855 ASA-020
.570 I.D.
.940 O.D
.187 THICK
CR 6125

.100 sect x .800 I.D
AS-117