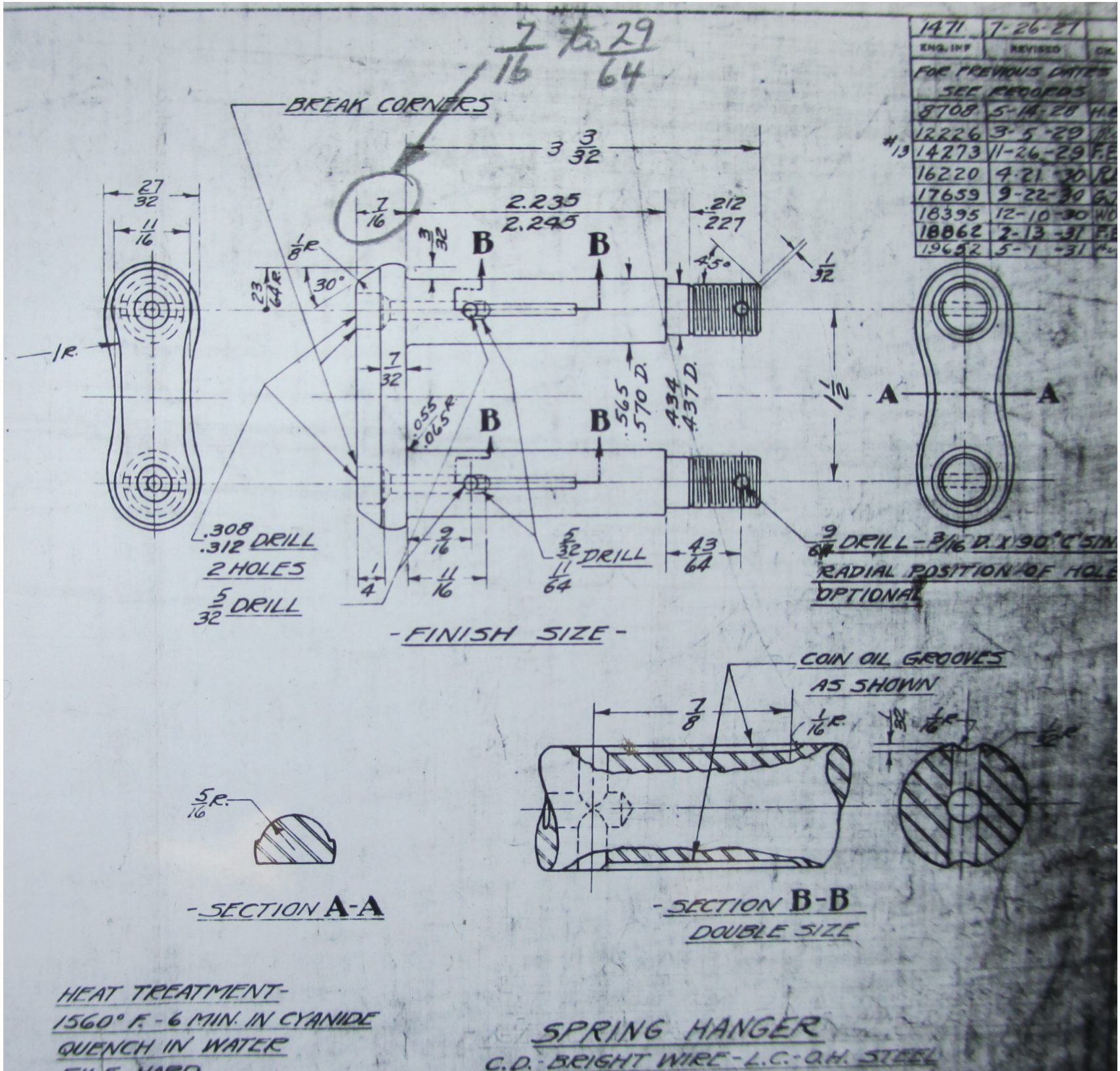
7/16 to 29/64
BREAK CORNERS
3 3/32
2.235
2.245
.212
.227
27/32
11/16
7/16
3/32
1/8 R.
23/64 R.
30°
45°
1/32
B
B
7/32
.055
.065 R.
.565
.570 D.
.434
.437 D.
1 1/2
A
A
1 R.
.308
.312 DRILL
2 HOLES
5/32 DRILL
9/16
1/4
11/16
5/32 DRILL
11/64
43/64
9/64 DRILL - 3/16 D. X 90° C'SINK
RADIAL POSITION OF HOLE
OPTIONAL
- FINISH SIZE -
COIN OIL GROOVES
AS SHOWN
7/8
1/16 R.
5/16 R.
- SECTION A-A
- SECTION B-B
DOUBLE SIZE
HEAT TREATMENT-
1560° F. - 6 MIN. IN CYANIDE
QUENCH IN WATER
SPRING HANGER
C.D. BRIGHT WIRE - L.C. - O.H. STEEL
#13
1471 7-26-27
ENG. INF REVISED CK.
FOR PREVIOUS DATES SEE PROOFS
8708 5-14-28
12226 3-5-29
14273 11-26-29
16220 4-21-30
17659 9-22-30
18395 12-10-30
18862 2-13-31
19652 5-1-31