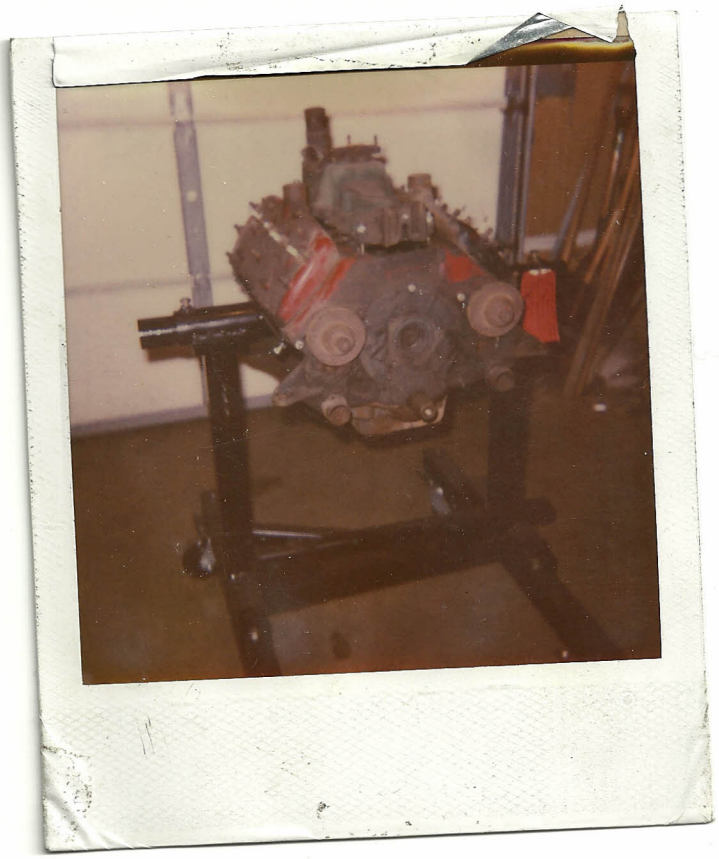FORD FLATHEAD MOTOR ON STAND