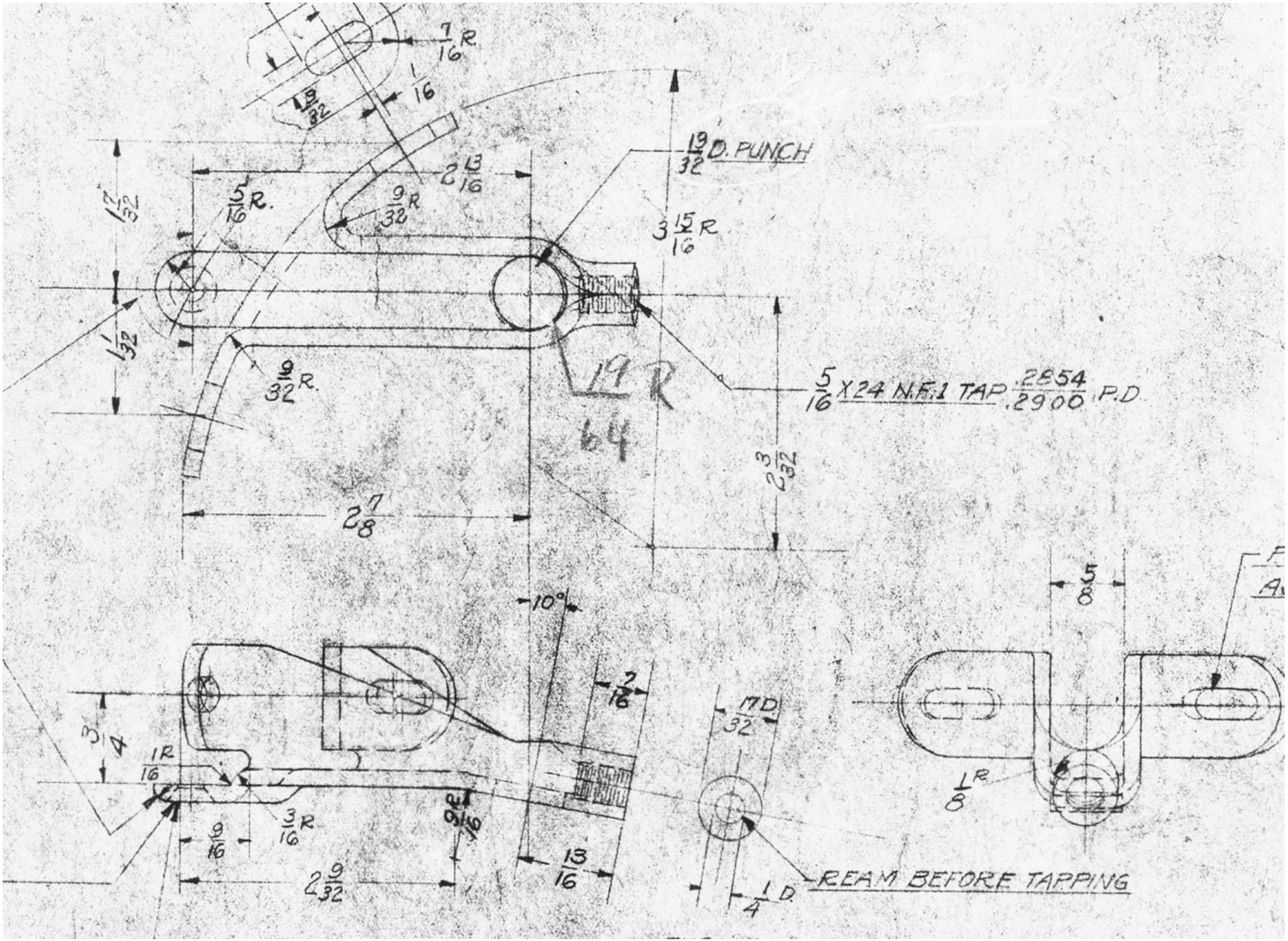

7/16 R
1/16
19/32
19/32 D. PUNCH
2 13/16
5/16 R.
9/32 R
3 15/16 R
1 17/32
1 1/32
9/32 R.
19 R
64
5/16 X 24 N.F.1 TAP .2854/.2900 P.D.
2 3/32
2 1/8
10°
5/8
2/16
3/4
1/16 R
3/16 R
9/16
9/16
2 9/32
13/16
17/32 D
1/4 D
REAM BEFORE TAPPING
1/8 R