

1930 Ford Model-A
180A DeLuxe Phaeton
Quarter Panel repair

The following is a pictorial showing how patch panels are created from sheetstock using a Pullmax Forming machine to fabricate the sill mouldings in the proper shape. If you have any questions, please contact us through our website at www.model-a-ford.com

Rust damage repairs had been made during a previous restoration using brazing rods which resulted in paint blistering issues and metal fatigue. The proper repair was to remove the damage and fabricate replacement panels.









Using a Pullmax P5 reciprocating forming machine and specially fabricated dies, a new sill moulding was fabricated out of steel sheeing.



B. Terry Vintage Automotive Restorations



Test fitting the newly fabricated sill moulding

The replacement panel is being TIG welded into the existing quarter panel.



During the process of fabricating the lower sill moulding, it is fitted several times.



B. Terry Vintage Automotive Restorations



Test fitting the fender before final welding.

Repairing inner fender panel.





B. Terry Vintage Automotive Restorations



Test fitting the fender
on the new sill moulding.



Finished repairs



B. Terry
Vintage Automotive
Restorations