



B-Terry Vintage Automotive

KRW OIL GROOVE CUTTER

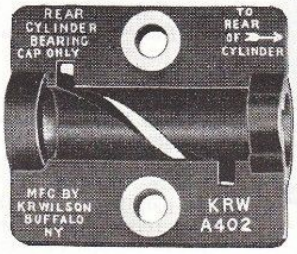
No. A402—For "A" Motors—Price $9.00
No. B402—For "B" Motors—Price 9.50

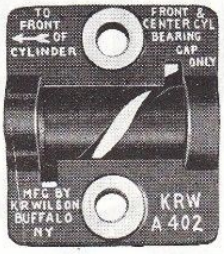
Patents Applied For

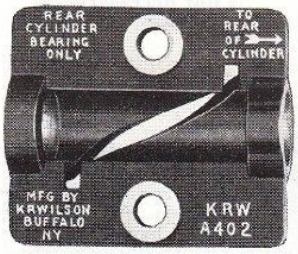
The KRW Oil Groove Cutter Set will bring "joy and happiness" to thousands of Ford mechanics. After three years of experimental work, starting with elaborate and complicated devices, we have finally developed and perfected a simple tool that can be sold at a price so low every Ford dealer can afford to buy one or more sets. A half turn of the handle and the groove is cut—the same kind of a job you get in new cylinder blocks and bearing caps from the factory. The instrument is accurately made, has nothing to get out of adjustment and cause trouble. The cutter swivels to follow the groove in each fixture. Four fixtures are necessary to cut both right and left hand spirals in both sizes of main bearings and main bearing caps. Another fixture is included to hold the main bearing caps in a vise while the oil groove is being cut, as shown in the picture on the right. Each fixture is plainly marked where and how to be used, therefore no mistakes should be made by mechanics. Due to lack of suitable equipment for cutting oil grooves, many mechanics have done the best they could with improvised tools or neglected it entirely, with the result that a large percentage of the over-hauled rebabbitted motors have burned out main bearings due to poor circulation of oil. The high speed at which these motors are often operated makes the equal of a factory job necessary.

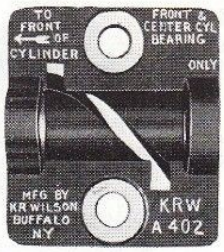
Quantity production enables us to quote this extremely low price—a fraction of what we could get for them. Order yours today, NOW.



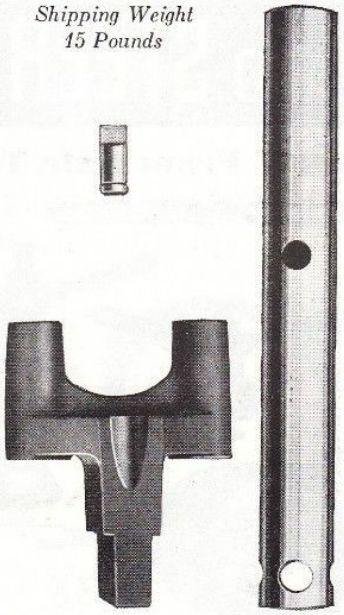


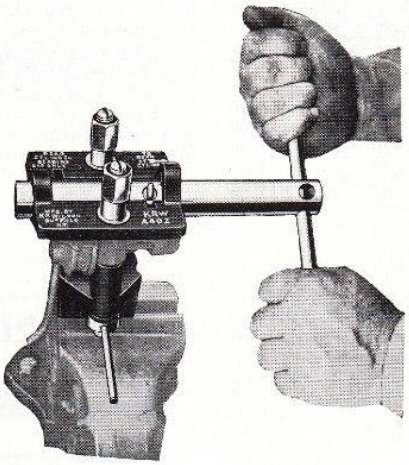


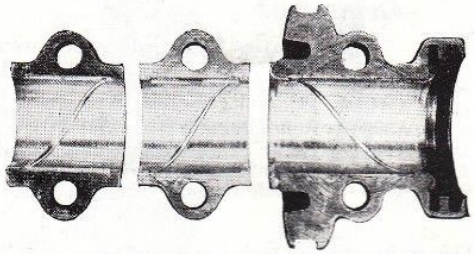




Shipping Weight 15 Pounds





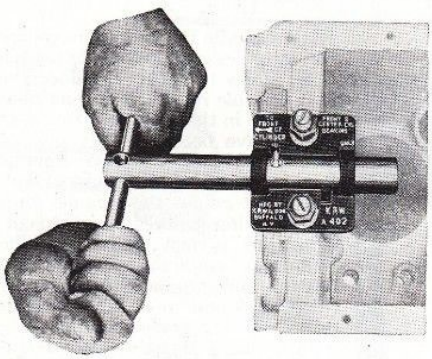


ABOVE: *Shows three main bearing caps which have been bored out, align-reamed and the oil grooves cut. They equal a factory job.*

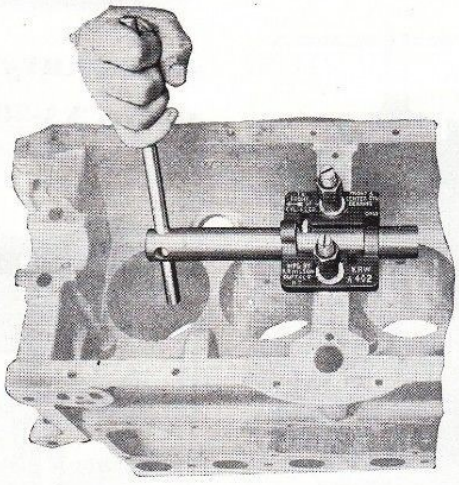
LEFT: *Cutting the oil grooves in a rear main bearing cap. The special holding fixture and Q D bolts are used.*

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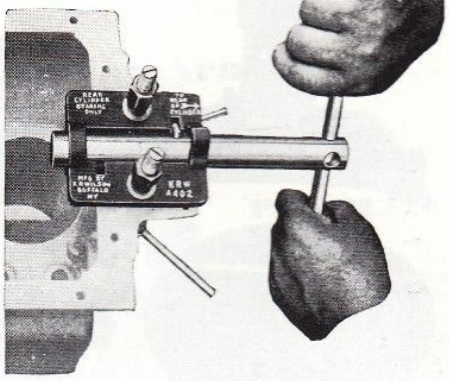
Tools
For the
Lincoln-Zephyr



Cutting the front main bearing, turn the cutter to the left—pushing it slightly forward at the same time.



Cutting the center main bearing, turn to the left, change handle to complete full half turn



Cutting the rear main bearing, turn to the right. Push the cutter forward at the same time.