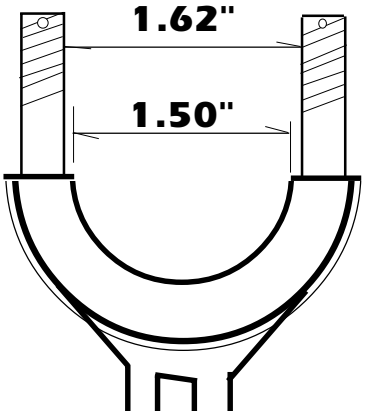
INSERT BEARINGS FOR FORD FOUR CYLINDER ENGINES:

For Model A.....Connecting Rods

Journal Diameter		
1.499-1.500	Continental Y-91 engine	Bore: 1.6240-1.6245
1.498	Continental Y-91 engine (0.002 u/s)	Length: 1.00"
1.490	Continental Y-91 engine (0.010 u/s)	
1.480	Continental Y-91 engine (0.020 u/s)	
1.470	Continental Y-91 engine (0.030 u/s)	
1.460	Continental Y-91 engine (0.040 u/s)	
	Federal-Mogul number 9885CP	
	Michigan number CB-278P	
1.4975-1.4985	Wisconsin S10-D engine	Bore: 1.6245-1.6250
1.488	Wisconsin S10-D engine (0.010 u/s)	Length: 1.13"
1.478	Wisconsin S10-D engine (0.020 u/s)	
	Federal-Mogul number 3550SB	
1.496	Subaru EK-21 engine 1974-on up.	Bore: 1.615
1.486	Subaru EK-21 engine (0.25mm u/s)	Length: 0.551"
1.476	Subaru EK-21 engine (0.50mm u/s)	
	Federal-Mogul number 4-67365RA	
1.4953	Suzuki F8A engine 1978-on up.	Bore: 1.615
1.4853	Suzuki F8A engine (0.25mm u/s)	Length: 0.713"
1.4753	Suzuki F8A engine (0.50mm u/s)	
	Federal-Mogul number 4-66755CP	
	Repco number 4-B8341	
1.498-1.499	International Cub tractor C-60 engine	Bore: 1.6245-1.6250
1.496	International Cub tractor engine (0.002 u/s)	Length: 0.661"
1.488	International Cub tractor engine (0.010 u/s)	
1.478	International Cub tractor engine (0.020 u/s)	
1.468	International Cub tractor engine (0.030 u/s)	
	Federal-Mogul number 1455-SB	
	Michigan number CB-310M	
1.4945-1.4951	Renault 690 engine 1959 on up.	Bore: 1.6192-1.6196
1.485	Renault 690 engine 1959 on up.(0.25mm u/s)	Length: 0.824"
1.475	Renault 690 engine 1959 on up.(0.50mm u/s)	
1.465	Renault 690 engine 1959 on up.(0.75mm u/s)	
	Federal-Mogul number 4-2390A	

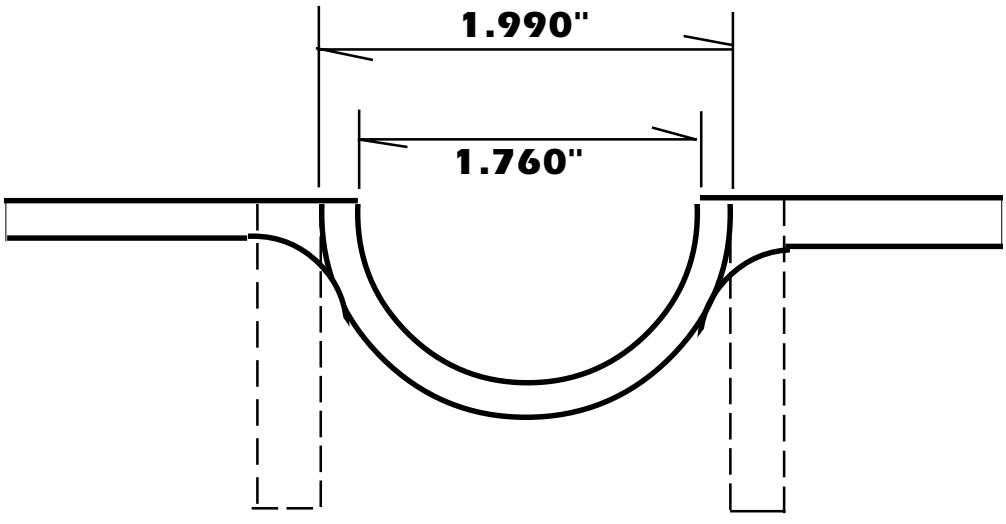


Dimensions Model A Conn Rod

INSERT BEARINGS FOR FORD FOUR CYLINDER ENGINES:

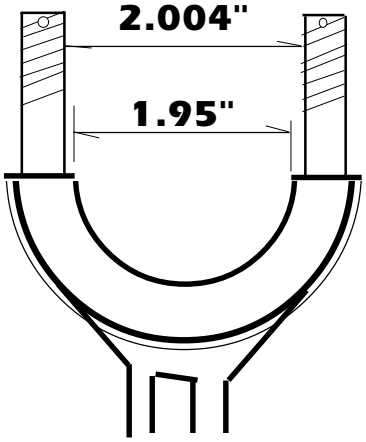
For Model A.....Main bearings:

Journal Diameter			
1.6254-1.6259	Austin 848 CC engine, 1959 to 1978	Bore: 1.7705-1.7710	
1.6154	Austin 848 CC engine, (0.010 u/s)	Length: 0.88"	
1.6054	Austin 848 CC engine, (0.020 u/s)		
1.5954	Austin 848 CC engine, (0.030 u/s)		
1.5854	Austin 848 CC engine, (0.040 u/s)		
	Federal-Mogul number 4-2965CP		
	Michigan number CB-488P		
1.6250-1.6256	Triumph Spitfire engine, 1961 to 1969	Bore: 1.7705-1.7710	
1.615	Triumph Spitfire engine , (0.010 u/s)	Length: 0.692"	
1.605	Triumph Spitfire engine , (0.020 u/s)		
1.595	Triumph Spitfire engine , (0.030 u/s)		
	Federal-Mogul number 4-65290 RA (Aluminum)		
Thrust Bearing	Fiat 1089 CC engine 1953 to 1970		
	Federal-Mogul number 2837 BF Michigan number CB-727P		
			In Desparation only.. Note shell diameter
1.6126-1.6129	Chrysler, Cricket 1592 CC engine 1983 to 1989	Bore: 1.7325-17328	
1.5926	Chrysler, Cricket 1592 CC engine (0.25mm u/s)	Length: 0.757"	
	Federal-Mogul number 4-61820 RA (Aluminum)		
1.6230-1.6240	International Cub tractor C-60 engine	Bore: 1.776-1.7770	
1.6210	International Cub tractor engine (0.002 u/s)	Length: 1.06	Best Bet... Has thrust surfaces already
1.6130	International Cub tractor engine (0.010 u/s)	Length: 1.183	
1.6030	International Cub tractor engine (0.020 u/s)		
1.5930	International Cub tractor engine (0.030 u/s)		
	Federal-Mogul number 685M		
	Michigan number MS 306-M		



For Model B.....Connecting Rods

Journal Diameter		
~~1.8802-1.8810~~	Audi 1986 CC diesel engine, 1979-1985	Bore: 1.9921-1.9929
1.871	Audi 1986 CC diesel engine (0.25 mm u/s)	Width: 0.748"
1.861	Audi 1986 CC diesel engine (0.50 mm u/s)	
1.851	Audi 1986 CC diesel engine (0.75 mm u/s)	
	Federal-Mogul number 68155CP	
	Michigan number CB-1162P	
~~1.8802-1.8810~~	Volkswagen 1588 CC diesel engine, 1981-1985	Bore: 1.9921-1.9929
	SAME AS AUDI DIESEL ENGINEABOVE	Width: 0.748"
	Federal-Mogul number 68155CP	
	Michigan number CB-1162P	
1.8745-1.8750	Wisconsin VH4 engine	Bore: 1.9995-2.0000
1.865	Wisconsin VH4 engine, (0.010 u/s)	Length: 0.864"
1.855	Wisconsin VH4 engine, (0.020 u/s)	
	Federal-Mogul number 3645 SB	
	Michigan number CB-979M	
1.8745-1.8750	Caterpillar, D-6 starter engine	Bore: 2.0005-20010
1.855	Caterpillar, D-6 starter engine (0.020 u/s)	Length: 0.964"
	Federal-Mogul number 1360 SB	
	Michigan number CB-389B	
1.8740-1.875	Jeep, 148 or 161 C.I.D. engine, 1947-1955	Bore: 1.9797-1.9805
1.8720	Jeep, 148 or 161 C.I.D. engine, (0.002 u/s)	Length: 0.904"
1.8540	Jeep, 148 or 161 C.I.D. engine, (0.010 u/s)	
1.8440	Jeep, 148 or 161 C.I.D. engine, (0.020 u/s)	
1.8340	Jeep, 148 or 161 C.I.D. engine, (0.030 u/s)	
	Federal-Mogul number 1515SB	
	Michigan number CB-309M	
1.869	Toyota 2TC engine 1970 on up..(0.50mm u/s)	Bore: 2.0079-2.008
1.859	Toyota 2TC engine 1970 on up..(0.75mm u/s)	Length: 0.784"
1.848	Toyota 2TC engine 1970 on up..(1.00mm u/s)	
	Michigan number CB-1270P	
~~1.8886-1.8893~~	Opel 1698 CC engine 1963-1965.	Bore: 2.0079-2.0083 Length: 1.054"
1.869	Opel 1698 CC engine 1963-1965 (0.020 u/s)	
1.859	Opel 1698 CC engine 1963-1965 (0.030 u/s)	
1.849	Opel 1698 CC engine 1963-1965 (0.040 u/s)	
	Michigan number CB-670P	



Dimensions Model B Conn Rod

INSERT BEARINGS FOR FORD FOUR CYLINDER ENGINES:

Main bearings: For Model B.....

1.998	Allia-Chalmers W230 engine	Bore: 2.160
1.988	Allis-Chalmers W230 (.010 u/s)	Length: 1.317
1.978	Allis-Chalmers W230 (.020 u/s)	Federal Mogul number 1615AP
1.990	Austin 2912 CC engine (0.010 u/s)	1967 to 1971
1.980	Austin 2912 CC engine (0.020 u/s)	Bore: 2.1140-2.1145 Length: 1.130"
1.970	Austin 2912 CC engine (0.030 u/s)	Michigan number CB-604P
~~2.0005-2.0010~~	Austin Healey Sprite engine, 1964 and Up	Bore: 2.1460-2.1465"
1.990	Austin Healey Sprite engine (0.010 u/s)	Length: 0.985"
1.980	Austin Healey Sprite engine (0.020 u/s)	Federal-Mogul number 6117M
1.9980-1.999	Caterpillar D-6 Starter engine	Bore: 2.1515-2.1520"
1.978	Caterpillar D-6 Starter engine (0.020 u/s)	Length: 1.775"
	Michigan number CB-387B	Federal-Mogul number 1160SB
1.999	Continental N-56 engine	Bore: 2.1703-2.1710"
1.989	Continental N-56 engine (0.010 u/s)	Length: 1.219"
1.979	Continental N-56 engine (0.020 u/s)	
1.969	Continental N-56 engine (0.030 u/s)	Federal-Mogul number 1661CP
1.987	Hercules IXBC engine (Late)	Bore: 2.1355-2.1360"
1.977	Hercules IXBC engine (0.010 u/s)	Length: 1.377" Center
1.967	Hercules IXBC engine (0.020 u/s)	Length: 1.469" Rear
1.957	Hercules IXBC engine (0.030 u/s)	Federal-Mogul number 4286M
~~2.005-2.0010~~	Jeep, V-6 225 C.I.D. engine, 1969-1972	Bore: 2.1247-2.1252"
1.999	Jeep, V-6 225 C.I.D engine, (0.002 u/s)	Length: 0.742"
1.990	Jeep, V-6 225 C.I.D engine, (0.010 u/s)	Michigan number CB-309M
1.980	Jeep, V-6 225 C.I.D engine, (0.020 u/s)	
1.970	Jeep, V-6 225 C.I.D engine, (0.030 u/s)	Federal-Mogul number 1515SB
~~2.000~~	Perkins C99 engine	Bore: 2.1460-2.1465" Length: 0.880"
1.990	Perkins C99 engine (0.010 u/s)	Federal-Mogul number 4-2580 CP
1.980	Perkins C99 engine (0.020 u/s)	
1.970	Perkins C99 engine (0.030 u/s)	Michigan number CB-652 AL

Thrust bearing Federal-Mogul number 015-0193 (Repco)

