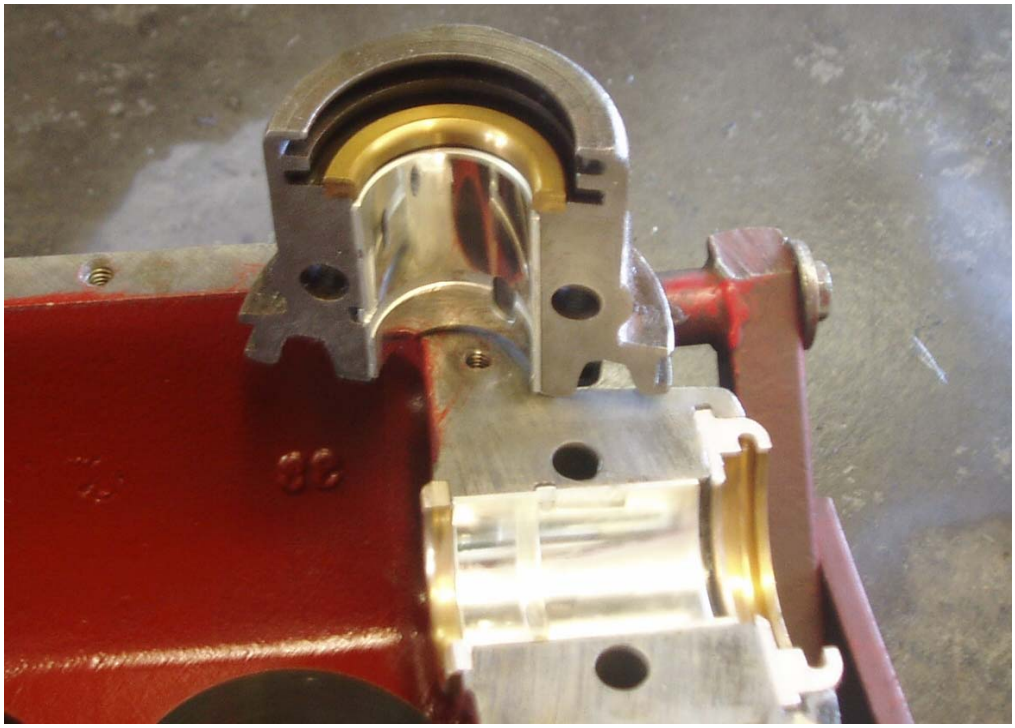
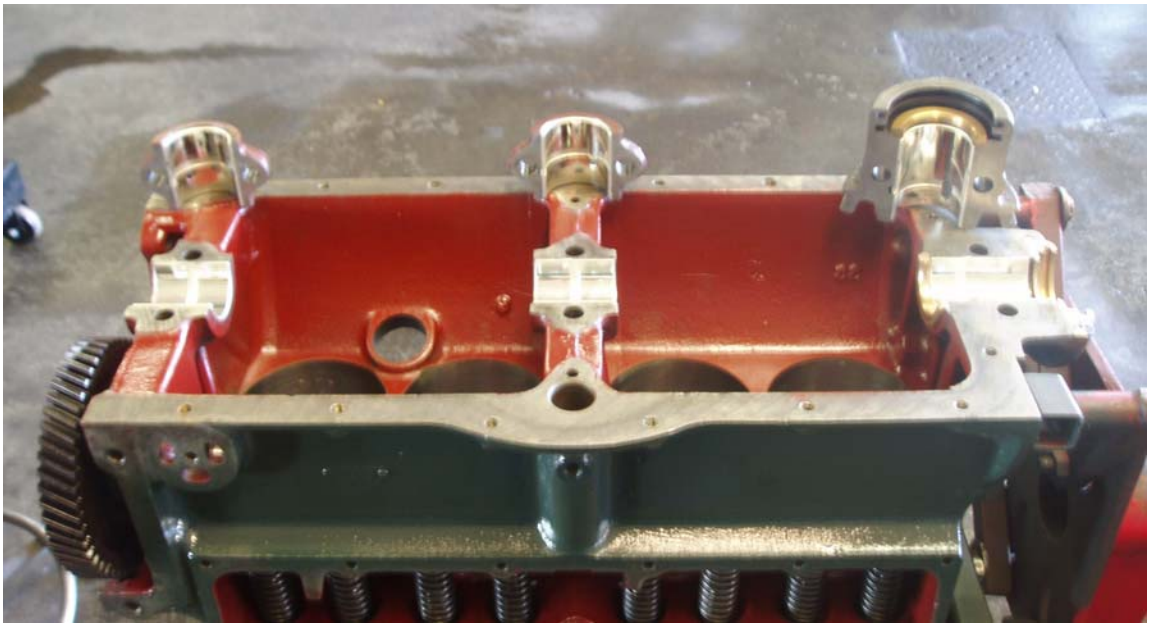
INSERT BEARINGS WITH FULL THRUST



THRUST WASHER LOCATIONS

(Hollow dowels @ caps not shown)



READY TO SET THE CRANKSHAFT