INSTRUCTIONS FOR INSTALLING OIL FILTER PART No. 01A-18658

NOT TO BE INSTALLED ON 60 HP UNITS

E

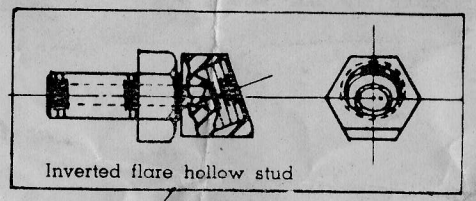
Connect swivel end of inlet line to elbow in side of filter.

C

Screw 90° elbow into side inlet of filter with opening facing downward. Screw 75° elbow into bottom of filter with opening facing toward grommet hole in back of bracket.

I

Fasten large hose clamp around return hose and clamp to spark plug conduit just in back of water boss.



Inverted flare hollow stud

H

Fit grommet into hole in bracket. Pass hose thru grommet and connect to elbow in bottom of filter.

G

Install one end of short fulflex hose in hollow stud in fuel pump adaptor.

B

Remove cap screw holding left side of fuel pump to filler pipe and replace with hollow stud with opening in stud facing slightly upward and outward Tighten check nut.

D

Mount filter on front of left bank, using first and third studs in top row. Fasten toe of bracket to stud between first and second spark plug. Tighten all nuts securely.

F

Fasten small hose clamp to inlet hose and connect clamp to stud between third and fourth spark plug. Tighten clamp so that hose is clear of head and spark plugs.

A

Remove plug from flywheel housing and install reducing elbow in tapped hole, with opening pointing in direction shown.
NOTE: Elbow must point down on all 1939 passenger cars to clear accelerator rod when is opened. Check this clearance carefully pipe thread end of long fulflex hose in

All models prior to 1939 and 1939 trucks.

1939 Passenger Cars

CAUTION: Do not allow fulflex hose to turn while tightening swivel nut. Use two

NOTE: For simplest installation, proceed according to alphabetical notations.

Cartridge should be changed when oil darkens on the oil gauge stick. Correct replacement cartridge is 01A-18662 Ford replacement cartridge

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