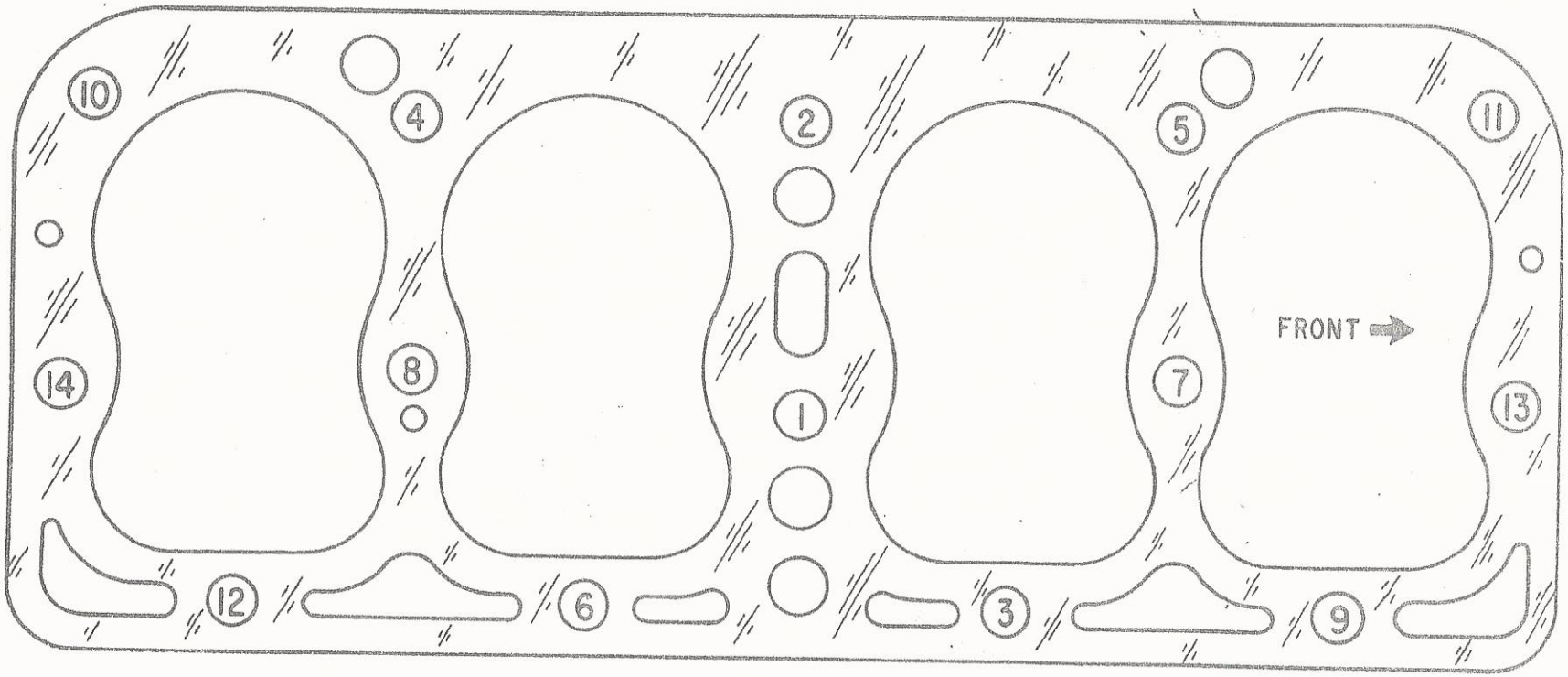
RECOMMENDED SEQUENCE
TIGHTENING CYLINDER HEAD NUTS ON THE MODEL A FORD



Beginning at cylinder head bolt #1 and moving in numerical sequence to bolt #2, then #3, etc., tighten nuts to final full torque of 50 foot-pounds by following the five steps listed below.

☐ Step 1. One-third of full torque. ☐ Step 2. Two-thirds of full torque. ☐ Step 3. Full torque (50 foot-pounds). ☐ Step 4. Full torque in reverse sequence. ☐ Step 5. Full torque after engine warm-up.