CONNECTING ROD JOURNAL UNDERSIZES

Model	Std.	*.002	.003	*.005	*.010	.015	*.020	*.030
A	1.497 1.499	1.495 1.497	1.494 1.496	1.492 1.494	1.487 1.489	1.482 1.484	1.477 1.479	1.467 1.469
B	1.873 1.874	1.871 1.872	1.870 1.871	1.868 1.869	1.863 1.864	1.858 1.859	1.853 1.854	1.843 1.844
52	1.598 1.599	1.596 1.597	1.595 1.596	1.593 1.594	1.588 1.589	1.583 1.584	1.578 1.579	1.568 1.569
022A	1.698 1.699	1.696 1.697	1.695 1.696	1.693 1.694	1.688 1.689	1.683 1.684	1.678 1.679	1.668 1.669
18-68-91	1.998 1.999	1.996 1.997	1.995 1.996	1.993 1.994	1.988 1.889	1.983 1.984	1.978 1.979	1.968 1.969
99A	2.138 2.139	2.136 2.137	2.135 2.136	2.133 2.134	2.128 2.129	2.123 2.124	2.118 2.119	2.108 2.109
9N	2.0935 2.0945	2.0915 2.0925	2.0905 2.0915	2.0885 2.0895	2.0835 2.0845	2.0785 2.0795	2.0735 2.0745	2.0635 2.0645
1GA	2.2343 2.2351	2.2323 2.2331	2.2313 2.2321	2.2293 2.2301	2.2243 2.2251	2.2193 2.2201	2.2143 2.2151	2.2043 2.2051
L. Z. H.	2.1255 2.1260						2.1055 2.1060	
L. Z. 26H	2.2495 2.2500		SEE	NOTE			2.2295 2.2300	

MAIN BEARING JOURNAL UNDERSIZES

A	1.622 1.624	1.620 1.622	1.619 1.621	1.617 1.619	1.612 1.614	1.607 1.609	1.602 1.604	1.592 1.594
B	1.998 1.999	1.996 1.997	1.995 1.996	1.993 1.994	1.988 1.989	1.983 1.984	1.978 1.979	1.968 1.969
52	1.998 1.999	1.996 1.997	1.995 1.996	1.993 1.994	1.988 1.989	1.983 1.984	1.978 1.979	1.968 1.969
022A	2.098 2.099	2.096 2.097	2.095 2.096	2.093 2.094	2.088 2.089	2.083 2.084	2.078 2.079	2.068 2.069
18	1.998 1.999	1.996 1.997	1.995 1.996	1.993 1.994	1.988 1.989	1.983 1.984	1.978 1.979	1.968 1.969
68	2.398 2.399	2.396 2.397	2.395 2.396	2.393 2.394	2.388 2.389	2.383 2.384	2.378 2.379	2.368 2.369
91A-99A	2.498 2.499	2.496 2.497	2.495 2.496	2.493 2.494	2.488 2.489	2.483 2.484	2.478 2.479	2.468 2.469
9N	2.248 2.249	2.246 2.247	2.245 2.246	2.243 2.244	2.238 2.239	2.233 2.234	2.228 2.229	2.218 2.219
1GA	2.4986 2.4994	2.4966 2.4974	2.4956 2.4964	2.4936 2.4944	2.4886 2.4894	2.4836 2.4844	2.4786 2.4794	2.4686 2.4694
L.Z.	2.4005 2.4010						2.3805 2.3810	

*These undersizes conform with Govt. Order L-158.

NOTE: Lincoln Zephyr have only two grinding sizes for mains and rods. (.020) and .040) undersize.

Figure 70—Crankshaft Grinding Sizes