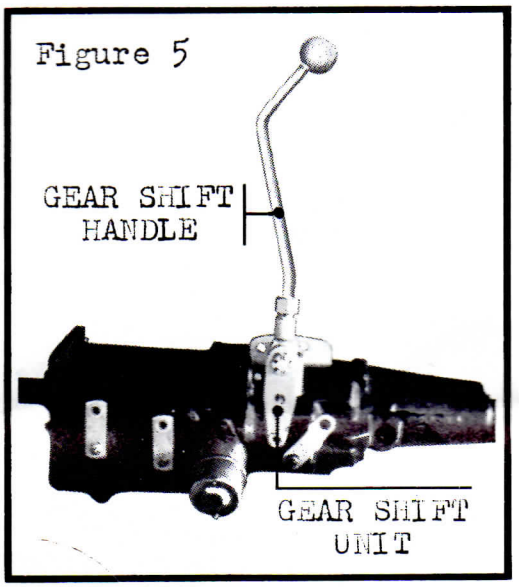
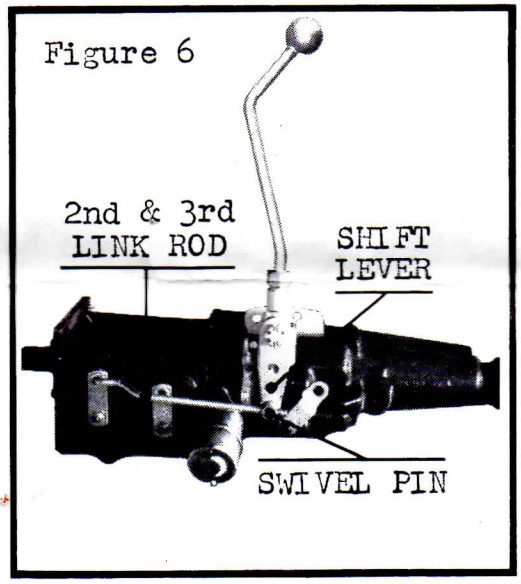
Step 5. Figure 5

Now measure out towards the left hand side of the car 3/4" from the 9/16" hole in the bracket and immediately above this drill or punch a hole into the car floor transmission tunnel... If you are satisfied that you have the right position fasten the Gear Shift Unit to the 9/16" hole in the bracket...Use the 9/16" lock nut for this purpose...UNDER NO CIRCUMSTANCES DISASSEMBLE YOUR UNIT...IT HAS BEEN CAREFULLY ASSEMBLED FOR INSTANT INSTALLATION...MAKE DOUBLY SURE THIS IS SECURELY FASTENED.



Step 6. Figure 6

Be sure the Link Arms are in neutral gear and the Gear Shift Handle and unit are in a 90° (Vertical Position)...Now assemble the linkage rod (the longest of the two rods) into this linkage arm...Screw the Swivel Pin onto the rod and then assemble with nylon bushing onto the Shift Lever and lock with cotter pin.



The shift should now move into 2nd and 3rd gears with nice smooth action and if not, recheck your installation, bearing in mind, the adjustment that is on the rod. Remember that the linkage rods are always assembled onto the linkage arms first and then onto the shift lever arms.

Step 7. See Figure 7.

Now again put both linkage arms into neutral and aline the 1st and reverse shift lever absolutely in the line with the 2nd and 3rd gear shift lever onto which one linkage rod has already been installed, but which has been moved into neutral position as instructed at the beginning of Step 6. Both shift levers are thus now absolutely in line with each other. Now assemble the other linkage rod (shorter rod) onto the linkage arm first as on the 2nd and 3rd and then onto shift lever.

NOW AFTER MAKING SURE EVERYTHING IS FIRMLY ASSEMBLED AND LOCKED WITH COTTER PIN, ETC.. HOLD YOUR FOOT ON THE CLUTCH AND START THE ENGINE..TRY ALL THE GEARS BY MOVING THE SHIFT HANDLE INTO THE VARIOUS POSITIONS AND GENTLY LET THE CLUTCH IN..THIS SHOULD TELL YOU IF YOU HAVE ASSEMBLED EVERYTHING CORRECTLY..IF YOU ARE NOT CATCHING NEUTRAL ..YOU DO NOT HAVE THE TWO SHIFT LEVERS OF YOUR UNIT DEAD IN LINE.

Step 8.

Now test drive your car..if you get a gear noise that was not there before, you are probably not all the way in gear. If you get this noise when in 1st or 3rd gear, check for interference between rod and transmission case. The rods must operate freely without any interference.

