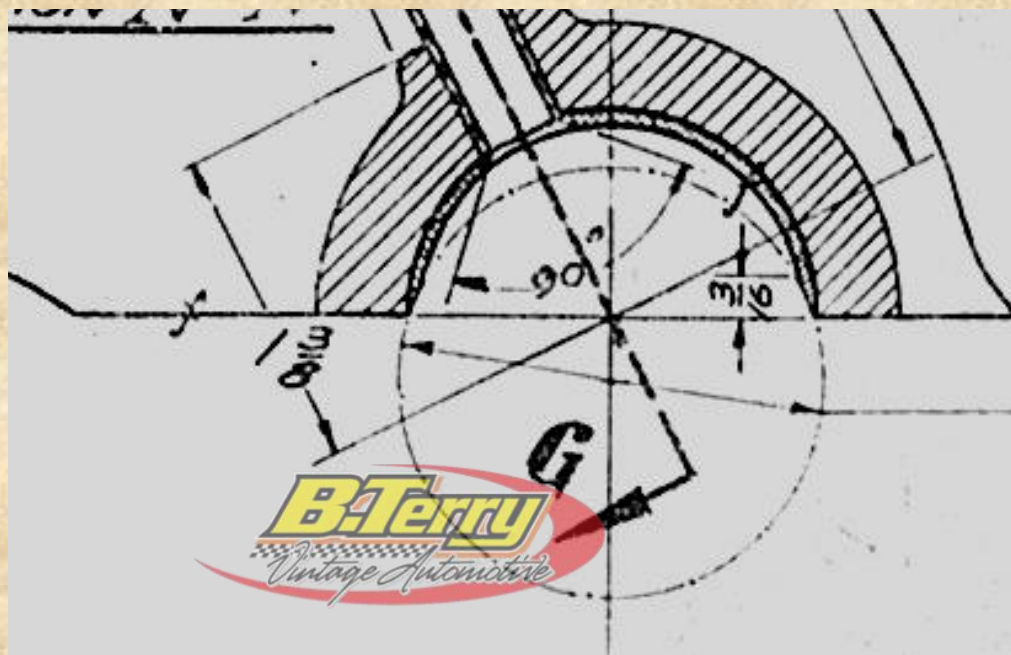




RELIEVE CORNERS OF
BABBITT BEFORE BORING;
WITH $1\frac{13}{16}$ D. CUTTER, LOCATED
AS SHOWN.

CYLINDER BLOCK

"A" IRON

BRINELL 180 MIN. TAKEN ON CYLINDER BORE OF SCRAP BLOCKS

BRINELL 241 MAX. TAKEN ON OIL PAN FLANGE.