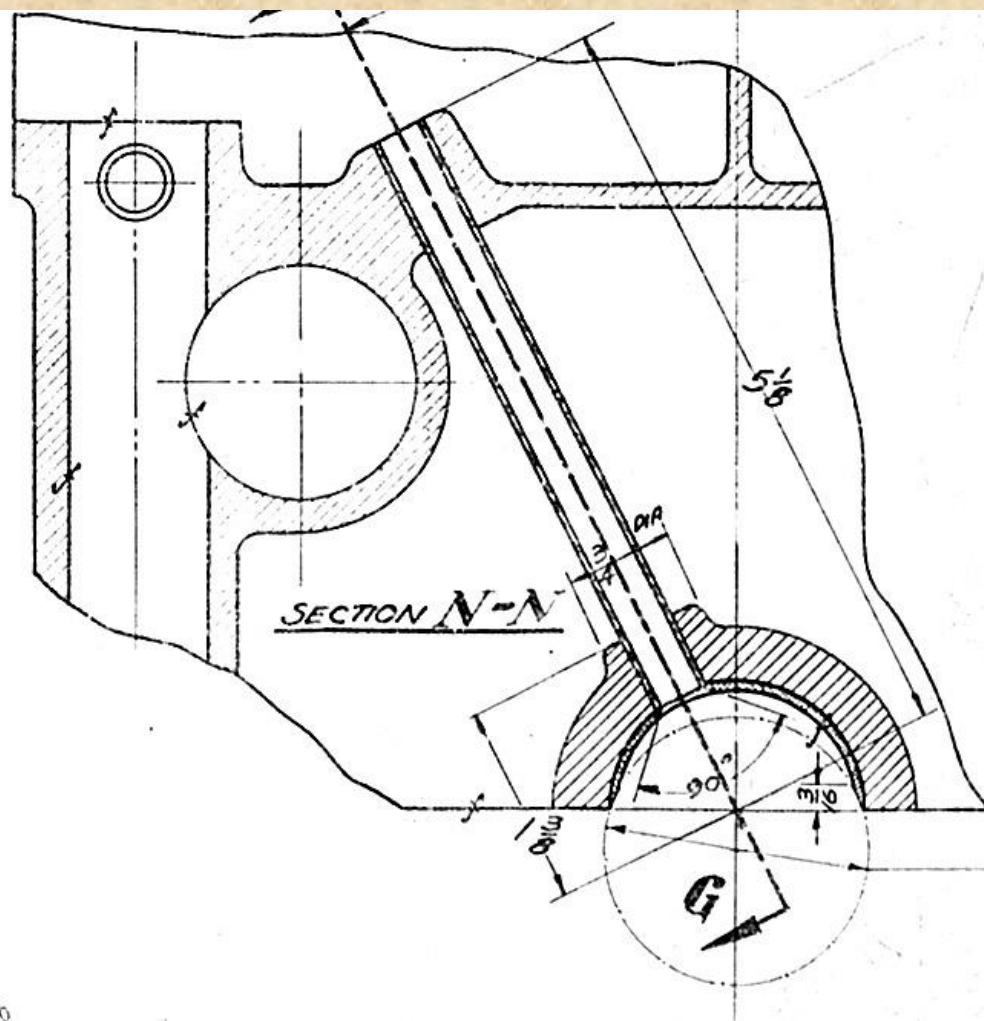




B-Terry
 REMOVE CORNERS OF
 BRISBITT BEFORE BORING;
 WITH $1\frac{1}{16}$ D. CUTTER, LOCATED
 AS SHOWN.

CYLINDER BLOCK

"A" IRON

BRINELL 180 MIN. TAKEN ON CYLINDER BORE OF SCRAP BLOCKS
BRINELL 241 MAX. TAKEN ON OIL PAN FLANGE.