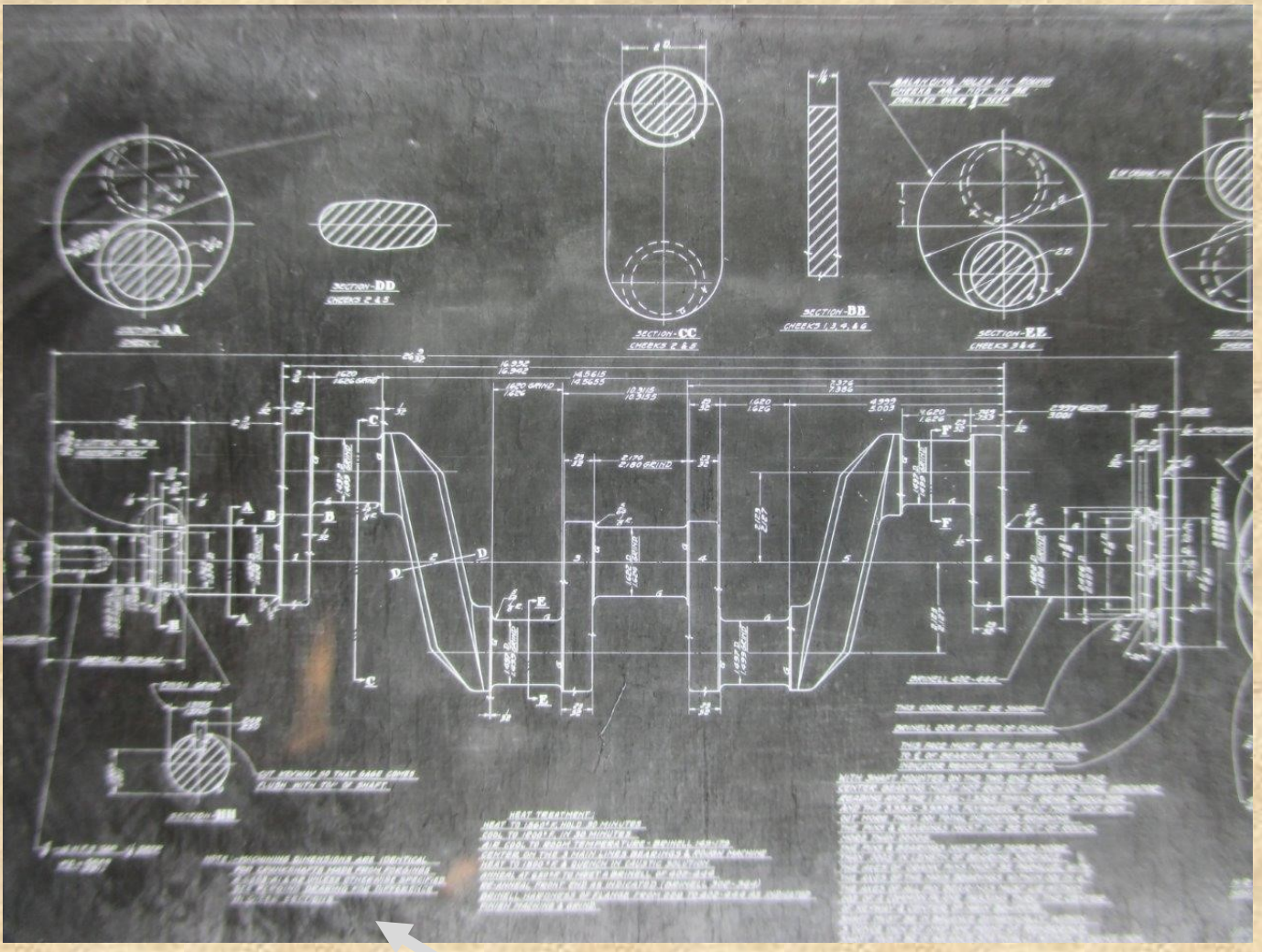
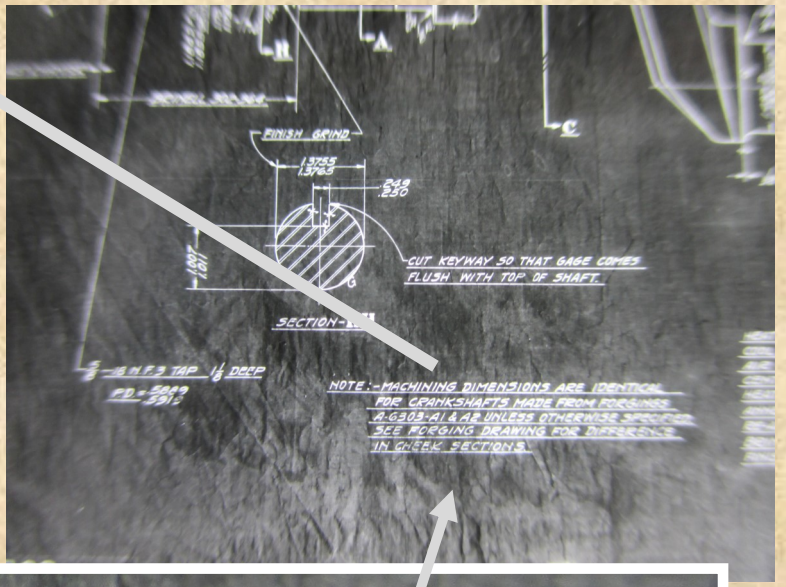
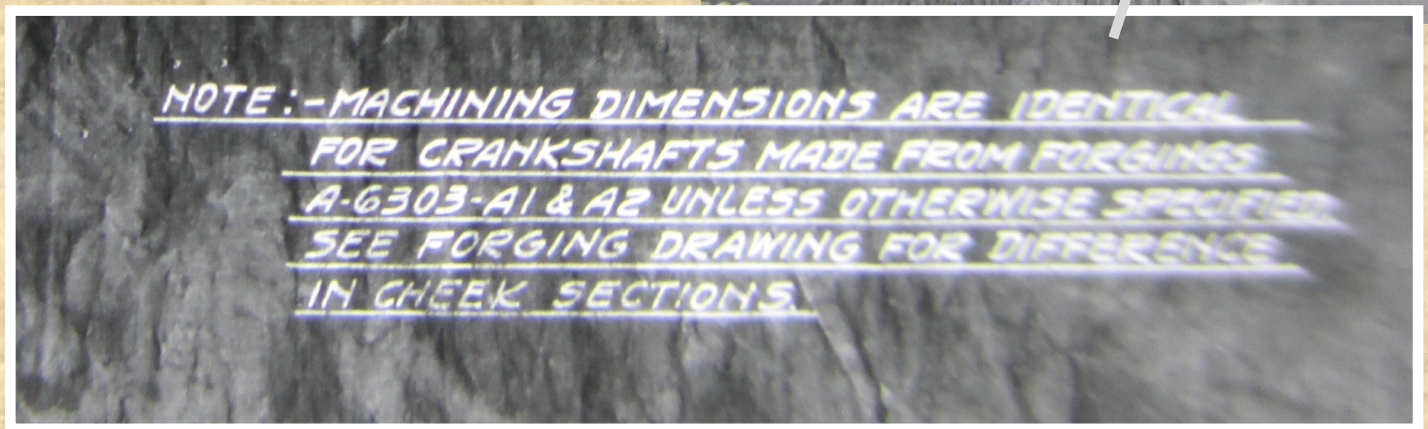

SECTION-DD
SECTION-CC
SECTION-BB
SECTION-EE
HEAT TREATMENT:
CUT KEYWAY SO THAT GAGE COMES FLUSH WITH TOP OF SHAFT.


FINISH GRIND
CUT KEYWAY SO THAT GAGE COMES FLUSH WITH TOP OF SHAFT.
NOTE:-MACHINING DIMENSIONS ARE IDENTICAL FOR CRANKSHAFTS MADE FROM FORGINGS A-6303-A1 & A2 UNLESS OTHERWISE SPECIFIED SEE FORGING DRAWING FOR DIFFERENCE IN CHEEK SECTIONS.


NOTE:-MACHINING DIMENSIONS ARE IDENTICAL
FOR CRANKSHAFTS MADE FROM FORGINGS
A-6303-A1 & A2 UNLESS OTHERWISE SPECIFIED
SEE FORGING DRAWING FOR DIFFERENCE
IN CHEEK SECTIONS.