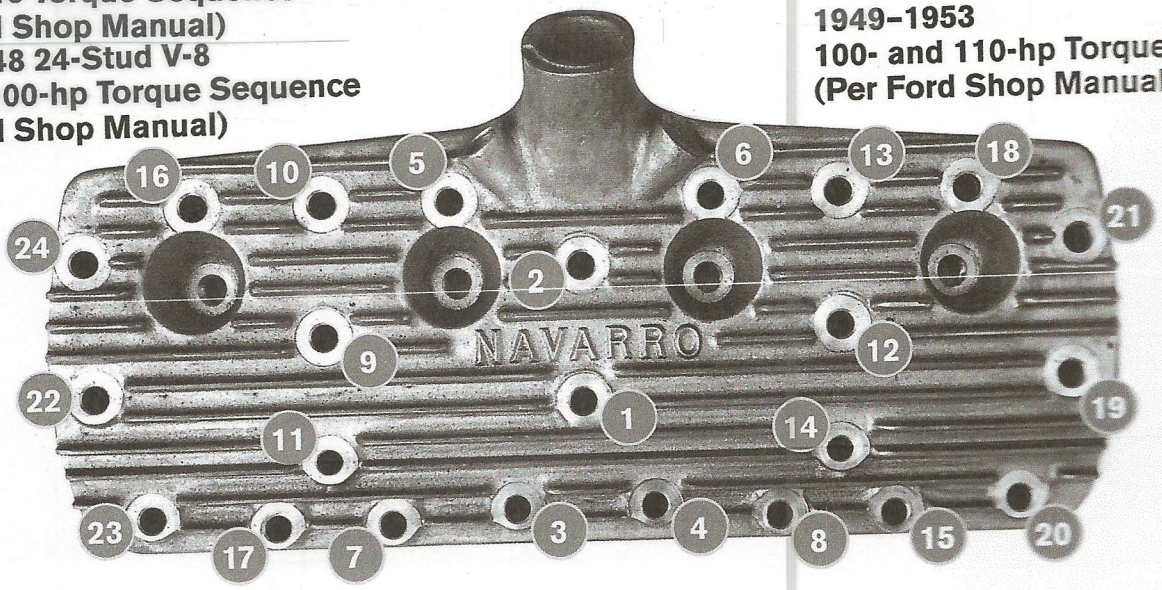
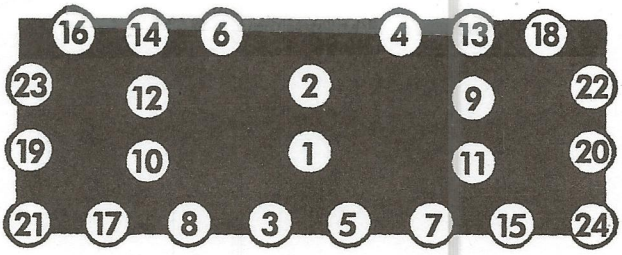
1938–1946 Torque Sequence
(Per Ford Shop Manual)
1946–1948 24-Stud V-8
90- and 100-hp Torque Sequence
(Per Ford Shop Manual)

1949–1953
100- and 110-hp Torque Sequence
(Per Ford Shop Manual)



PATTERN 1



Cylinder head tightening.
Ford and Mercury V8, 1938–48

PATTERN 2