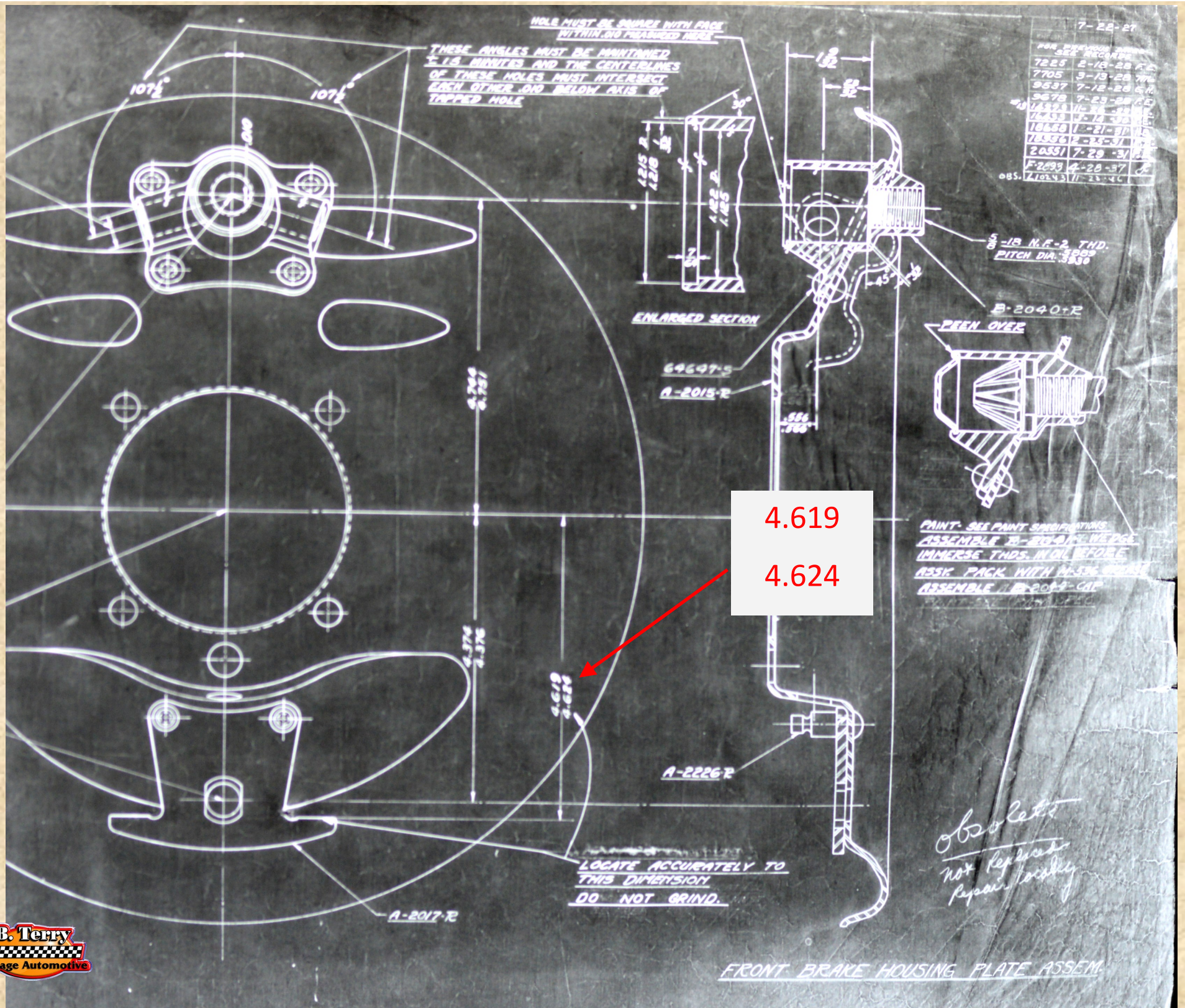

HOLE MUST BE DRILLED WITH FACE WITHIN .010 MEASURED HERE
THESE ANGLES MUST BE MAINTAINED ± 1.5 MINUTES AND THE CENTERLINES OF THESE HOLES MUST INTERSECT EACH OTHER .010 BELOW AXIS OF TAPPED HOLE
107½°
107½°
ENLARGED SECTION
30°
5/8 -18 N.F.-2 THD.
PITCH DIA. .5280 .5330
B-2040-R
PEEN OVER
64647-S
A-2015-R
.586 .566
4.764 4.751
4.374 4.376
4.619 4.624
A-2226-R
A-2017-R
LOCATE ACCURATELY TO THIS DIMENSION
DO NOT GRIND.
PAINT- SEE PAINT SPECIFICATIONS
ASSEMBLE B-2040-R WEDGE
IMMERSE THDS. IN OIL BEFORE
ASSY. PACK WITH MOLY GREASE
ASSEMBLE B-2047-CAP
7-22-27
FOR REFERENCE SEE RECORD
7225 2-16-28
7705 9-13-28
9637 7-12-28
9678 7-23-28
18868 1-21-31
20357 7-29-31
F-2693 4-28-37
OBS. 7-23-41
obsolete
not required
Repair Parts only
FRONT BRAKE HOUSING PLATE ASSEM.