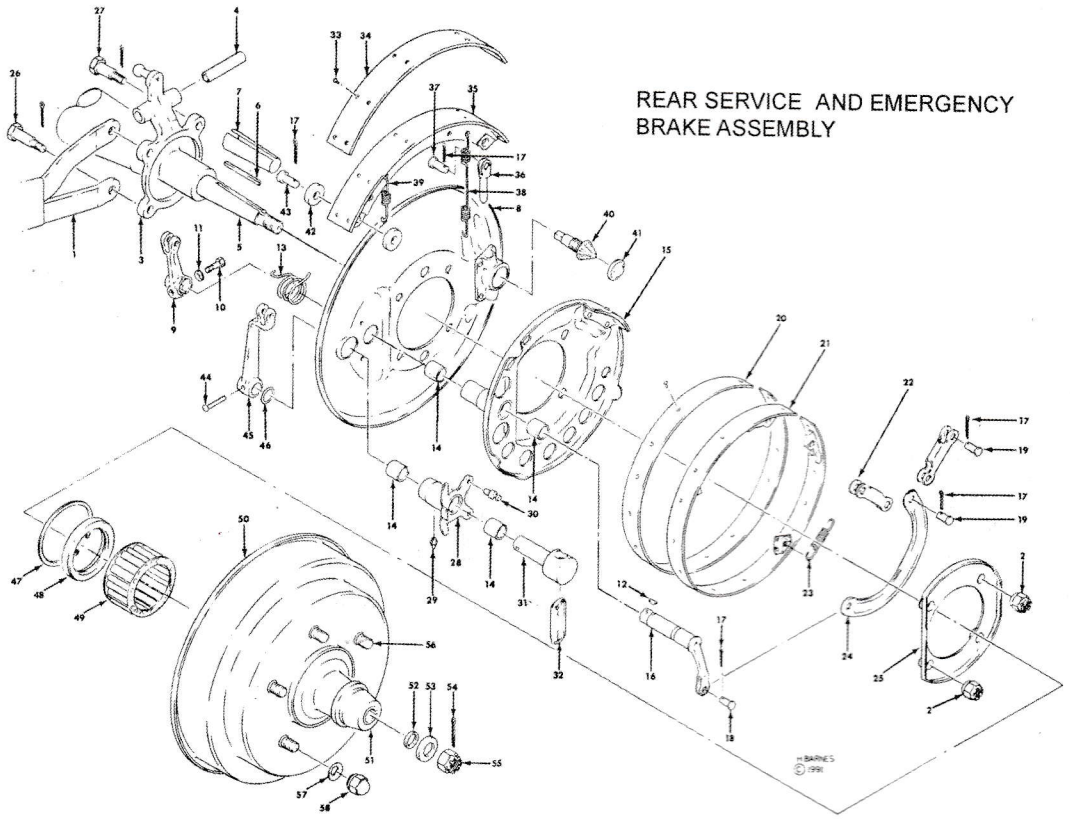
BRATTON'S ANTIQUE AUTO PARTS

1606 BACK ACRE CIRCLE MOUNT AIRY, MD 21771 PHONE: 800-255-1929



REAR SERVICE AND EMERGENCY BRAKE ASSEMBLY

Index #	Our Part #	Nomenclature	Required
1	--------	Rod Assembly, Rear Radius - LH	Ref.
--------	--------	Rod Assembly, Rear Radius - RH	Ref.
2	3230	Nut, Rear Backing Plate	1 Set
3*	--------	Axle, Rear Housing - LH	Ref
4	5880	Bushing, Rear Axle Spring Perch	2
5	6110	Axle, Rear Housing - RH	Ref
6	6200	Key, Rear Axle Shaft	2
7	6120	Shim, Rear Axle	As Req'd
8	--------	Plate Assembly, Rear Brake Housing	2
9	3840	Lever, Emergency Brake - LH	1
--------	3830	Lever, Emergency Brake - RH	1
10	3860	Bolt (5/16-24x 1 1/4 Hex)	2
11	3860	Lockwasher (5/16")	2
12	3860	Key, Woodruff (5/8" X 1/8" No. 5)	2
13	3870	Spring, Emergency Brake lever - LH	1
--------	3870	Spring, Emergency Brake lever - RH	1
14	3100	Bushing, Emergency Brake Toggle Lever & Brake Camshaft	8
15	3580	Plate, Emergency Brake Carrier Assembly - LH	1
--------	3550	Plate, Emergency Brake Carrier Assembly - RH	1
16	3800	Lever, Toggle Emergency Brake	2
17	--------	Cotter pin (3/32" X 3/4")	2
18	3790	Pin, Emergency Brake Toggle Lever (3/8" X 9/16")	2
19	3790	Pin, Emergency Brake Toggle Lever (3/8" X 11/16")	6
20	3690	Lining, Emergency Brake (W/Rivets)	2
21	3610	Band, Brake Assembly	2
22	3770	Toggle Link, Emergency Brake	4
23	3750	Spring, Emergency Brake Shoe Retract	2
24	3780	Lever, Emergency Brake Connecting	2
25	3220	Baffle, Rear Brake Grease	2
26	3230	Bolt, Rear Backing Plate (7/16"-20 X 1 7/8") Long	4
27	3230	Bolt, Rear Backing Plate (7/16"-20 X 1 17/32") Short	4
28	2440	Bracket, Rear Brake Camshaft	2

Index #	Our Part #	Nomenclature	Required
29	36740	Grease Fitting, Drive-In	2
30	2530	Rivet, Rear Brake Roller Track	4
31	3160	Camshaft, Rear Brake	2
32	3130	Cam, Rear Brake	2
33	2720	Rivet, Service Brake	40
34	2610	Lining, Service Brake	4
35	2585	Shoe, Brake Assembly	4
36	2810	Shaft, Brake Adjusting	4
37	2740	Pin, Brake Adjusting Shaft	4
38	2750	Spring, Brake Retracting - Long	2
39	2750	Spring, Brake Retracting - Short	4
40	2780	Wedge, Brake Adjustment	2
41	2820	Cap, Brake Adjusting Wedge	2
42	2730	Roller, Brake Shoe	8
43	2830	Pin, Brake Shoe Roller	4
44	3210	Pin, Rear Brake Camshaft Lever (1/4 x 1 3/8 flat head)	2
45	3200	Lever, Camshaft - LH	1
--------	3190	Lever, Camshaft - RH	1
46	3080	Ring, Dust	2
47	1600	Snap Ring, Rear	2
48	1560	Seal, Grease	2
49	1790	Bearing, Rear Wheel	2
50	1380	Drum, Brake (Cast Iron)	2
51**	1190	Hub, Rear	2
52	6230	Washer, Rear Wheel Grease Retainer (Fiber)	2
53	6190	Washer, Special Rear Axle (5/8" X 9/64 X 1 1/4")	2
54	36570	Cotter pin (1/8" X 1") - Included in 6170	2
55	6170	Castle Nut, Rear Axle 5/8 - 18"	2
56	1260	Bolt, Rear Hub	10
57	1080	Spacer, Lug Nut	As Req'd
58	1010	Nut, Lug (Acorn)	10

Notes: * For an axle housing with unacceptable race: An alternate repair is to machine old race to accept (P/N 1840 New Race) for a "Force Press Fit".
** For a hub with an unacceptable race: An alternate repair is to insert a new race (P/N 1820) into the old race and replace old rear wheel bearing (P/N 1790) with a new smaller wheel bearing (P/N 1820).