The easy solution for upgrading to hydraulic brakes on your 1935-38 Ford car or pickup.



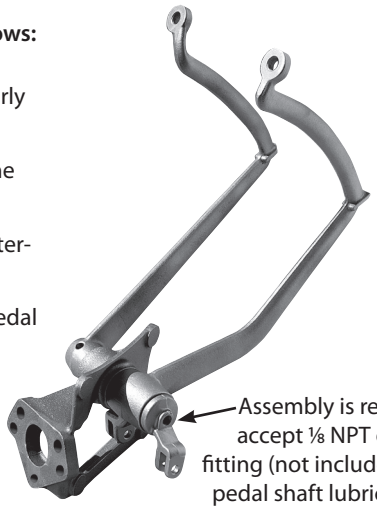
91A-2473-K
Installation Instructions

ALWAYS WEAR PROTECTIVE GLOVES AND A FACE SHIELD WHEN USING ANY METAL CUTTING OR GRINDING TOOLS

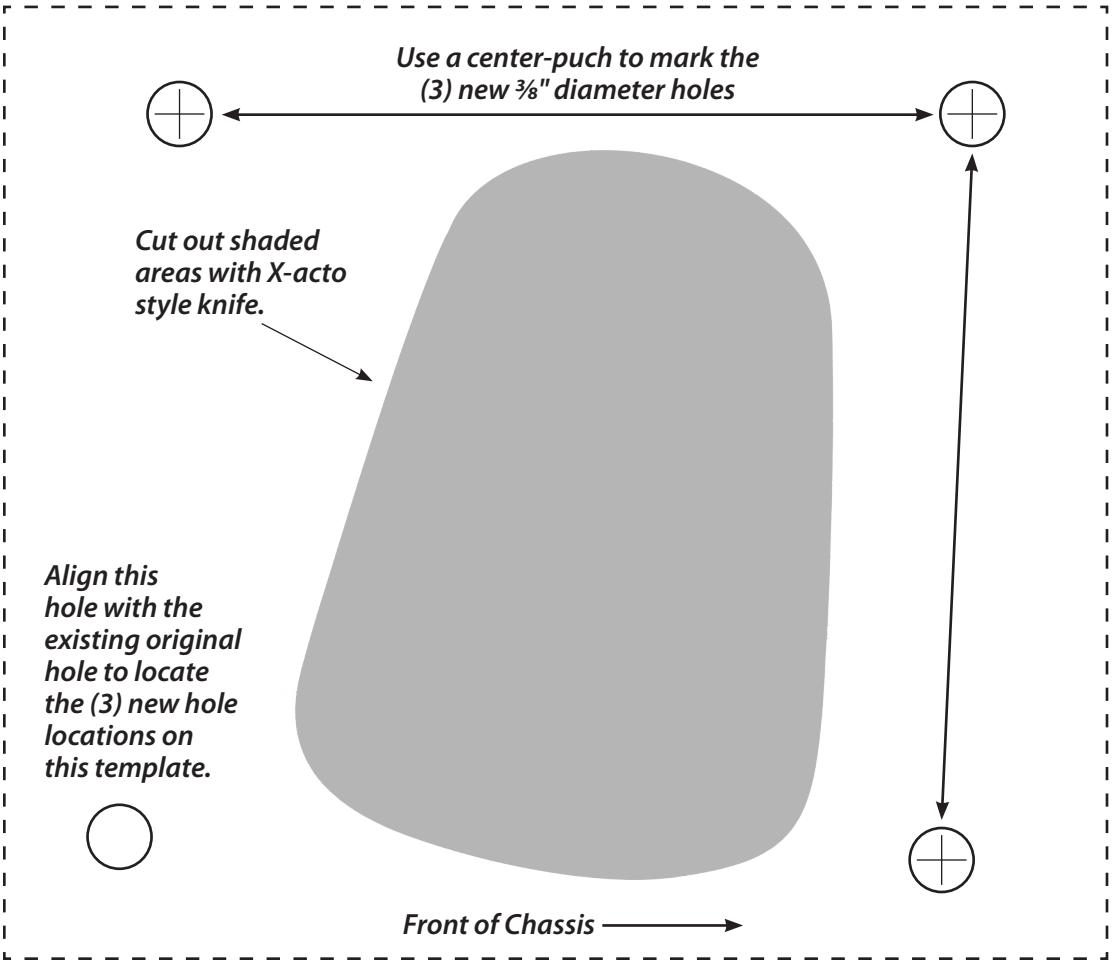
This assembly's mounting plate fastens on the outside of the front left x-member brace, unlike the original 1935-38 units which were mounted on the inside.

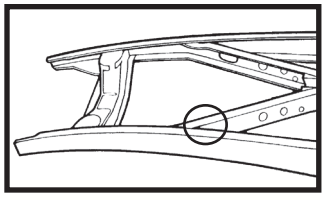
You'll need to modify the stock mounting location on your 1935-38 Ford chassis X-member as follows:

1. Use an X-acto type knife to cut-out the shaded area on the template. This will allow you to properly mark and enlarge the original hole needed for the new larger pedal shaft.
2. Cut-out the template below, as you'll position and tape it within the inside of the C-channel of the left front X-member where your original pedal assembly was mounted.
3. With the lower left hole on the template aligned with the original hole in frame, mark with a center-punch the remaining 3 holes surrounding the larger pedal shaft hole and drill using a ⅜" bit.
4. You'll also need to slightly enlarge the existing round frame hole located just to the rear of the pedal assembly location to accommodate the master cylinder mounting flange.
5. Also see below right illustration and instruction for achieving proper clutch pedal arm clearance.
6. We suggest spray painting all the drilled holes and bare surfaces to prevent future corrosion.
7. Install the new assembly using (1) 5⁄16-24 bolt at the lower left hole (assembly is already tapped as original) and (3) ⅜" or ⅝" bolts with nuts and lock washers or nylok nuts to assure a strong, safe mounting.



Assembly is ready to accept ⅛ NPT grease fitting (not included) for pedal shaft lubrication, available at auto parts stores.





Front section of frame

Depending on the specific year of your frame and clutch adjustment, you may need to dimple the top corner of the front left X-member rail to allow adequate clearance for the clutch pedal arm. It is best to apply heat and hammer a recess into the circled area as shown. Avoid weakening your frame by not grinding or cutting material from this area .