INSTALLING YOUR 1940-47 CLOSED CAB PICKUP PANEL SET

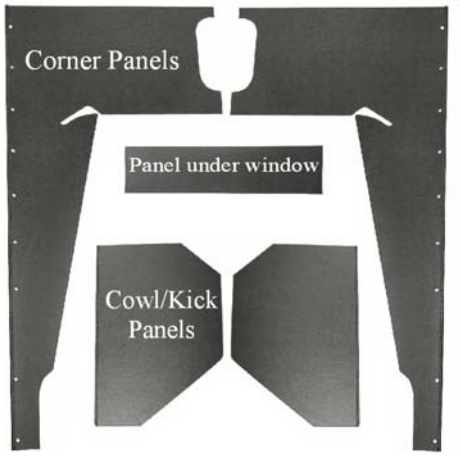
Introduction

The following information has been designed to assist you in installing your premium Cartouche™ upholstery product. By taking a few moments to familiarize yourself with the kit contents, installation steps and helpful suggestions you're certain to achieve results you'll be proud of. If, however, questions or concerns remain, do not hesitate to call our upholstery hotline (716-204-9320).

Kit Contents

- ○ 1 - Headliner
- ○ 7 feet of hidem trim (2 pieces 3 1/2 feet)
- ○ 1 - Set of body panels
- ○ 1 - Set of door windcords
- ○ 1 - Package of spiral nails
- ○ 1 - Package of screws and washers
- ○ 1 - Package of panel clips





Upon receiving this kit open the box and before starting any installation lay out all the kit contents and check to be sure you have everything that applies to your year and body style kit. If you do not intend to promptly install the kit, it must be stored in a dry place away from temperature extremes. If your storage or work area is subject to animal or insect damage you must protect the contents from harm. The introduction of mothballs to the storage container will deter but not eliminate these problems. Do not allow mothballs to directly touch the kit contents.

READ ALL INSTRUCTIONS PRIOR TO STARTING INSTALLATION

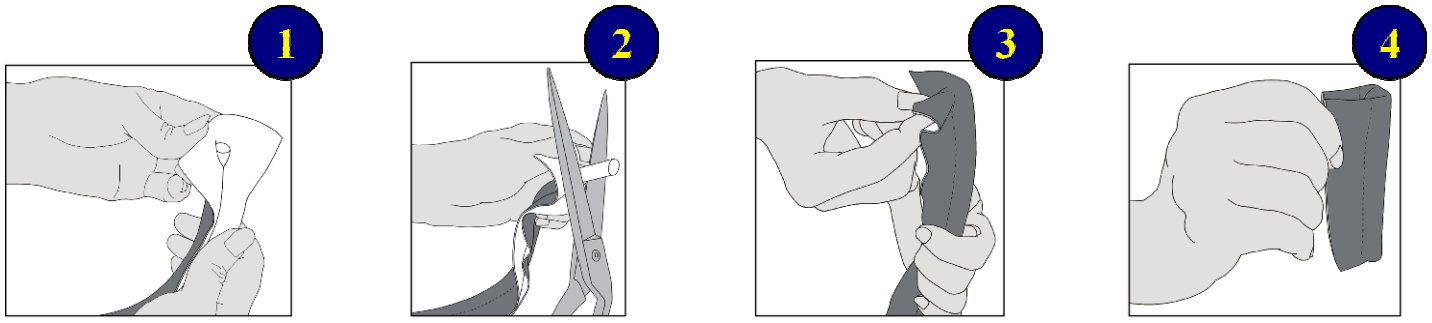
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Installation

DOOR WINDCORD: The purpose of the door windcord is to seal the door to the body. Door windcord is round 3/8-inch sponge rubber covered with vinyl material to match the panels. The door windcord is 120 inches long for each door.

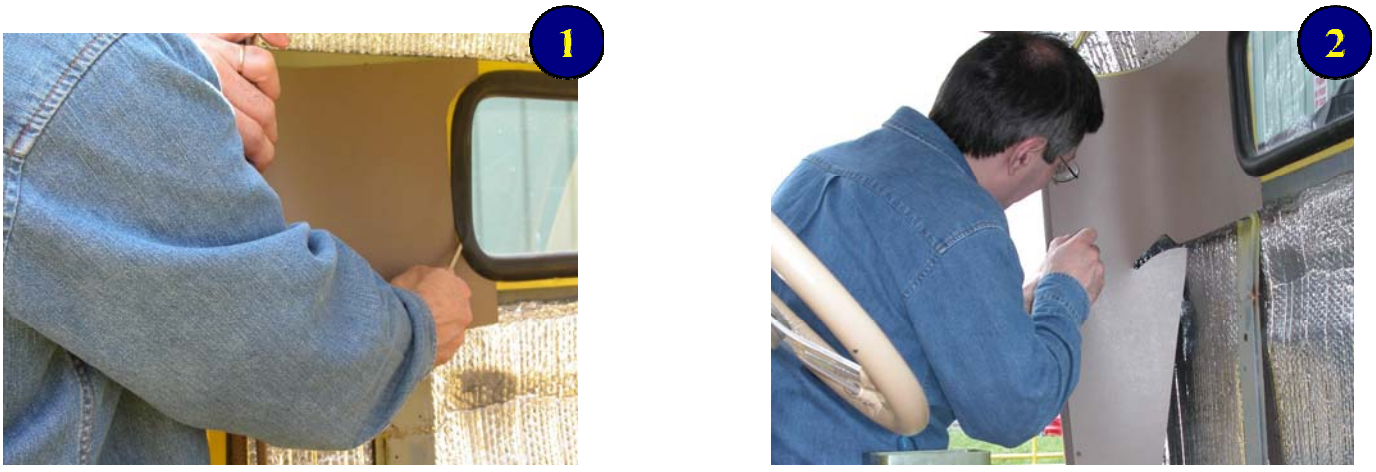
STEP 1: Locate one of the 120 inch long windcord pieces. Finish one end of the windlace as shown below. Take the end you intend to start with and peel back the vinyl covering **(1).** Cut off about 1 inch of the sponge rubber core **(2)**. Fold the vinyl covering back over the end of the sponge rubber core **(3)**. Then pinch the sides of the vinyl together to make a "finished" end **(4)**.



STEP 2: Position the "finished" end of the windcord against the inside of the door opening so that the end meets the door scuff plate. The covered sponge rubber side of the windcord should be exposed and the "tail" should be against the metal door jamb. Using the 1/2" long spiral nails, nail the windcord into the metal door jamb. It is easier to re-use the existing holes if possible. If you can not then drill 1/8" pilot holes for the nails. Do not use any type of nail or screw that is longer than 1/2" as it could puncture the exterior of the body. Nail every 4-5" except around the corners every 2". Stop about 12" from the bottom of the door opening and mark the length needed to reach the scuff plate. Cut the wind cord 1" longer and finish the end as in STEP 1. Repeat this process for other door.

CORNER PANEL: The corner panels are long panels that cover the area behind the door opening and the rear window. They will also cover the windcord "tail" and nails.

STEP 3: Slide the rear side of the corner panel under the rear window seal **(1).** Carefully position the front edge so that it covers the windcord "tail" and line up screw holes. Fasten the front edge using the sheet metal screws and trim washers **(2)**.



STEP 4: Find the panel under the rear window and test fit it between the corner panels. If it is too long, trim to proper length and slide it under the lower edge of the window seal.

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HEADLINER PANEL: The headliner panel is the large 3-piece panel that will be suspended overhead in the pickup.

STEP 5: Carefully bring the headliner in through the open door with the front slightly higher than the rear. Center the panel left to right and slide the front of the headliner panel over the windshield header panel. Latex or vinyl gloves will give you a much better grip and will keep the headliner clean. This is a 2 person job, do not attempt alone as you can "crease" the headliner if it is not supported properly during installation **(1)**. When the front is up securely, then lift the rear up and slide it into the top of the rear window seal. With the headliner in place mark with pencil the top of the door opening for both doors **(2)**. Carefully remove the headliner and trim off the excess. Carefully re-install the headliner as described above.





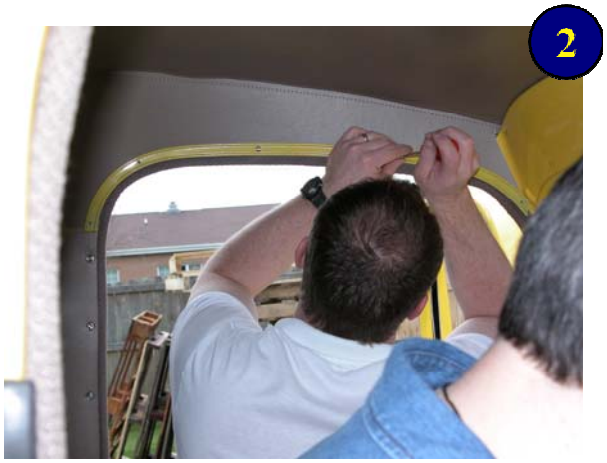
STEP 6: Place the cowl panel in position. Mark with chalk the top edge of the cowl panel where it meets the windlace and remove the cowl panel. Next find the hidem trim included in this kit. The hidem is installed down the windshield post to the cowl panel using the same spiral nails used for the windcord. Hold the hidem in place overlapping onto the headliner 1" at the top. Again try to use the existing holes to drive the spiral nails into or drill a 1/8" pilot hole. Open hidem by spreading the two small beads apart. Place nail in the center of the hidem, line up with the hole and drive with a hammer. Use a nail set or center punch to drive the nail in all the way. Work your way down the windshield post and past the dash. Stop nailing at the cowl panel chalk mark.



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STEP 7: Find the screw holes that are above the door opening and transfer the locations to the headliner side panel. Punch holes in headliner side using a hand held punch or a sharp awl. Position the metal headliner retainer strip **(1)** and install the 2 center screws **(2)**. Mark with chalk where the metal strip overlaps the hidem and remove the metal strip. Trim off the excess hidem leaving enough so that the metal strip will hold the top of the hidem in place but will not expose the trimmed end of the hidem. Install the metal strip completely **(3)**. Repeat on other side.







COWL PANELS: The cowl panels are the panels located in front of the door and under the dash. Also known as “kick” panels.

STEP 8: Position cowl panel in place. Transfer hole locations to the cowl panel and punch a 1/4” hole in each location. Fasten in place using panel clips included in kit. Note: Panel clips are not available in all colors. If the panel clips that you received do not match you will need to paint them an appropriate color. To paint, push the clips through a scrap piece of cardboard and paint using a brush or spray can.



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